

# **KLARO** product line

## Sophisticated wastewater treatment plants Advanced separation systems





No mechanical parts in the wastewater



No pumps in the wastewater



No electrical parts in the wastewater

## Item no. 837-EN-0819

#### **KLARO GmbH**



- Current European market leader for small wastewater treatment plants
- Experience since 2001
- Medium sized company in Germany
- KLARO is a company of the GRAF group since 2014
- German design and engineering
- Wastewater treatment plants from 0.6 m<sup>3</sup> / day to 750 m<sup>3</sup> / day (4 - 5,000 PE)
- Solutions for wastewater reuse
- Grease- and light fluid separators (NS 1 15)



Fermenta Biotech Ltd. is the authorized distributor of KLARO in India. Together, Fermenta and KLARO bring in immense shared values and expertise in engineering techniques for waste water management.

Founded in 1986, Fermenta Biotech Limited offers a comprehensive set of solutions designed to sustainably tackle growing environmental concerns. Apart from a plethora of biotechnology products, we provide a holistic range of services ranging from design, engineering and construction of wastewater treatment plants to end-to-end operation and maintenance services.





quality	safety	technology	flexibility
GERMAN DESIGN AND ENGINEERING			
German design and engineering and CE declaration.	NO mechanical parts, NO electrical parts, and no pumps in the wastewater	State of the art technology, always one step ahead.	Adapted to customer requirements.
variety	development	eco friendliness	fast production
	2016 2017 INNOVATIVE THROUGH RESEARCH Avereded by the Silferowsham KLA7522BAY		
Our systems are flexi- ble, easy adaptable and fast to assembly.	Awarded with the R & D seal of approval.	Ecological aware- ness. Full biological treatment.	Standard systems are ready for delivery within few days

#### System KLARO

**Process KLARO** 



Loading phase (1); Aeration phase (2); Sedimentation phase (3); Sludge removal and clearwater extraction (4)



#### Advantages

- For tanks made of concrete, plastic, GRP, ...
- For installation in existing tanks or new systems
- Can be retrofitted to 2, 3 or 4 chamber pits
- Simply extendable with additional components (UV module, phosphate removal, ...)
- Remote control via WebMonitor® possible
- Verly low energy consumption
- Easy maintenance; durable and reliable
- Water reuse possible



\*Results of the practical test carried out by PIA (Testing Institute for Waste Water Technology), Aachen.

#### Effluent values

Wastewater parameter	KLARO Easy drainage values*	Degree of efficiency
COD (chemical oxygen demand)	39 mg/l	94.6 %
$BOD_{5}$ (biochemical oxygen demand)	9 mg/l	97.3 %
NH <sub>4</sub> -N (ammonium nitrate)	3.8 mg/l	89.9 %
N <sub>tot</sub> (total nitrogen)	20 mg/l	64.3 %
SS (suspended solids)	15 mg/l	96.2 %

### System KLARO One



#### Process KLARO One







Aeration phase (1); Sedimentation phase (2); Clearwater extraction (3)

#### Advantages

- Can be installed in one chamber pits
- Longer non-desludging periods
- No odor
- Can be mounted by just one person
- Water reuse possible

**Effluent values** 

Single chamber pit

Wastewater parameter	KLARO One drainage values*	Degree of efficiency
COD (chemical oxygen demand)	43 mg/l	94.2 %
BOD <sub>5</sub> (biochemical oxygen demand)	7 mg/l	96.0%
NH <sub>4</sub> -N (ammonium nitrate)	0.5 mg/l	96.3 %
N <sub>tot</sub> (total nitrogen)	7.9 mg/l	87.0%
SS (suspended solids)	14 mg/l	96.3 %



Three chamber pit

\*Results of the practical test carried out by PIA (Testing Institute for Waste Water Technology), Aachen.

#### **KLARO** components

Tanks (not delivered by KLARO)

#### **Concrete tanks**



#### Plastic tanks

**GRP tanks** 



#### **Onsite concrete**





#### **Advantages**

- Installation in new or existing tanks
- Various materials (concrete, plastic, GRP ...)
- For every tank geometry (round, rectangular ...)
- Retrofitting for 1-, 2-, 3- or 4-chamber pits



Fully biological sewage treatment system for domestic wastewater using the proven KLARO SBR process. Depending on the requirements there are different tank sizes and versions.

#### KLARO One UP

Small compact plant



PE	Qd [l/d]	Bd [g/d]	Tank
3	450	180	2,000L
6	900	360	4,000L

# 2,000 L Tank 4,000 L Tank 243 cm

#### KLARO UP

With additonal pretreatment and sludge storage



PE	Qd [l/d]	Bd [g/d]	Tank
5	750	300	2x 2,000L
10	1500	600	2x 4,000L

#### Features

- Tank made from HDPE
- •Overground installation
- •For narrow space
- •For small watewater flows
- Low-priced

#### Areas of application

- Where underground installation is not possible
- Houseboats
- Small companies
- Retrofitting existing overground plants
- •For temporary use
- Experimental plant



Fish farm, Norway; 2018



Houseboat in Hamburg; 2019

#### **Examples of switch cabinets**

#### **KLARO Indoor switch cabinet EPP**

- Cabinet sizes from 4 to 10 PE
- Minimal space required: 40 cm x 54 cm x 29 cm



#### KLARO Outdoor switch cabinet plastic

- Cabinet sizes from 4 to 10 PE
- System size starts at 37 cm x 80 cm x 38 cm



#### **Retrofit kits**

- Suitable for installation into tanks made of plastic, concrete, fiberglass
- Suitable for all new installations and retrofits
- All transfer processes carried out using compressed air
- No wear, no blockages
- All components are made of wastewater-resistant plastic (HDPE) or stainless steel
- 1 Air connections
- 2 Patented air barrier



4 Inflow chicane



## KLARO airlift. blue



#### Individual projects

Systems for more than 50 inhabitants / 7.5 m<sup>3</sup> work on the same principle as small wastewater treatment systems and use the SBR process. Because of the special requirements involved, all systems for more than 50 inhabitants / 7.5 m<sup>3</sup> are planned as individual projects. Our experienced team of enigneers and technicians will help you to plan your project. We take all local circumstances into account from the concept planning phase to implementation.



#### Machine technology

- Alternative to a conventional control cabinet
- Technical components can be installed in a dedicated room or machine house
- Sufficient space for components
- Maximum flexibility





#### **Outdoor cabinet 4**

- Size: 120 x 111 x 80 cm
- Empty weight: 140 kg

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#### Stepping motors replace solenoid valves

- Nearly maintenance free
- Control with 24V DC
- Almost noiseless
- Minimum power consumption



#### WebMonitor - Remote monitoring



The KLARO WebMonitor<sup>®</sup> comes in useful whenever highest level of operational reliability and stress-relief of the operator are desired at the same time, . The plant can be monitored by a maintenance firm via a remote diagnostic system. In the event of a fault, intervention is possible immediately from home via internet.

## The KLARO WebMonitor<sup>®</sup> offers many advantages for the operator and for our partners!

- higher customer benefit due to monitoring service
- cost-effective remote diagnosis in the event of a fault
- higher effectiveness and higher operational reliability
- optimised service intervals

#### Sludge dewatering

- Dewatering of excess activated sludge
- Reduction of sludge mass, volume and disposal costs
- Simple and save handling; 10 m<sup>3</sup> sludge in one filter bag
- Good for remote places with no availability for desludging
- Dried sludge can be used for composting
- For KLARO One and KLARO container.blue<sup>®</sup>





#### Can be integrated into a tank



- ponent
- Long life span
- Easy to maintain



#### **KL reuse**

- Further reduction of COD and BOD followed by chemical disinfection; prevention of pathogen regrowth through long term effect of chlorine; disinfection by fluid chlorine
- Very small non harmful doze of chlorine, chlorine dosing timed with batch arrival
- Recycled water safe for handling (e.g. car washing)
- Automatic backwash system for sand filter
- Possible up to 30 PE or 60 PE (with two-lines)



#### **KL e-chlorination**

- For plants up to 500 PE / 75 m3/d
- No electronic parts in the bio reactor
- No submersible pump needed
- Simple maintenance

- System independent of control
- Modular expandable
- Robust electrodes





#### Light fluid separator class I & II

In sites where wastewater containing oil and petrol accumulates, the wastewater must be cleaned through a light fluid separator before it can be discharged into the drain. The system consists of a separation zone, an oil collector, a sludge trap and a sampling point. The light fluid separators are available as petrol separators or as coalescence separators from NS 3 to 15.

#### The system is suitable for:

Car wash facilities and workshops, Petrol stations and vehicle fleets, Hazardous goods stores

#### **Potential accessories:**

Optional sludge collector, Warning systems, Optional integrated sampling port



#### **Grease separator**

In sites where wastewater containing fat accumulates, the wastewater must be cleaned through a grease separator before it can be discharged into the drain or a KLARO wastewater treatment system. A grease separator operates according to the principle of phase separation. It consists of a separation zone, a fat collector, a sludge trap and a sampling point.

#### The system is suitable for:

- Kitchen enterprises and canteen kitchens, e. g. restaurants, hotels, motorway services, ...
- Refineries for cooking oil
- Butcher shops and slaughterhouses

#### **Potential accessories:**

• Optional with an internal sampling port or an integrated sampling point



#### Walchensee

- Holiday region at lake "Walchensee", Germany
- More than 150 plants (4 PE/8 PE) installed for a village
- 200 PE system for a hotel
- Phosphate precipitation and hygienisation (UV)



#### Commercial wastewater

• 80 PE wastewater treatment system for winery at Lake Geneva, Switzerland

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- Three different types of wastewater (domestic, industrial, commercial)
- Wastewater from wine press, household and public room
- Strong fluctuations
- Plant was scientifically monitored



#### **Reuse system**

- 30 PE reuse system for wedding venue and tea farm, Australia
- Peak flows on the weekend with very high requirements for effluent
- Recycled wastewater is used for tea plant irrigation





#### Systems up to 1,225 PE

- 1,225 PE plant for village in Hungary
- Tank manufactured according to our specifications
- Multiple line system



#### **Multiple lines**

- 160 PE (2 x 80 PE) two-line wastewater treatment system for campsite in Givrand, France
- Biological treatment in two SB reactors
- During high season all lines are activated
- One line can be chut down during low season



#### Grease separator

- Separates the grease from a small restaurant's wastewater
- Separator NS 4 with 500 I sludge storage
- Using a small SAPHIR tank





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